## 4-Array Type of Surge Protector (Size : 2.5 x 1.0 mm)

ITEM	SPECIFICATION	CONDITION & REQUIREMENT
Rapid change of temperature	Leakage current: 10uA max.	1Cycle= 1 through 4 steps as shown in the table  N= 100 cycle  Step Temperature Time  1 -55±2 degC 30min±5 min.  2 +25±2 degC 30min±5 min.  3 +125±2 degC 30min±5 min.  4 +25±2 degC 3min max.  To be Measured after being left at standard condition for 48hours.
Humidity	Leakage current: 10uA max.	Relative humidity: 90 to 95%  Test temperature: 40 ± 2°C  Duration of test: 1000 + 48, -0hr  To be Measured after being left at standard condition for 48hours.
Endurance	Leakage current: 10uA max.	Test Temperature: 85 ± 2°C  Duration of test: 1000 + 48, -0hr  To be Measured after being left at standard condition for 48hours.
Resistance to soldering heat	Leakage current: 10uA max.	Preheating Temperature: 150 ± 5°C  Preheating duration: 1min  Solder Temperature: 260 ± 5°C  Dipping duration: 5 ± 1s  To be Measured after being left at standard condition for 48hours.
Bending strength	Leakage current: 10uA max.	PCB bending range: 3mm PCB thickness: 1.6mm  Bending range
Solderability	95 % coverage min.	Solder bath: 235 ± 5°C Dipping duration: 2 ± 1s

